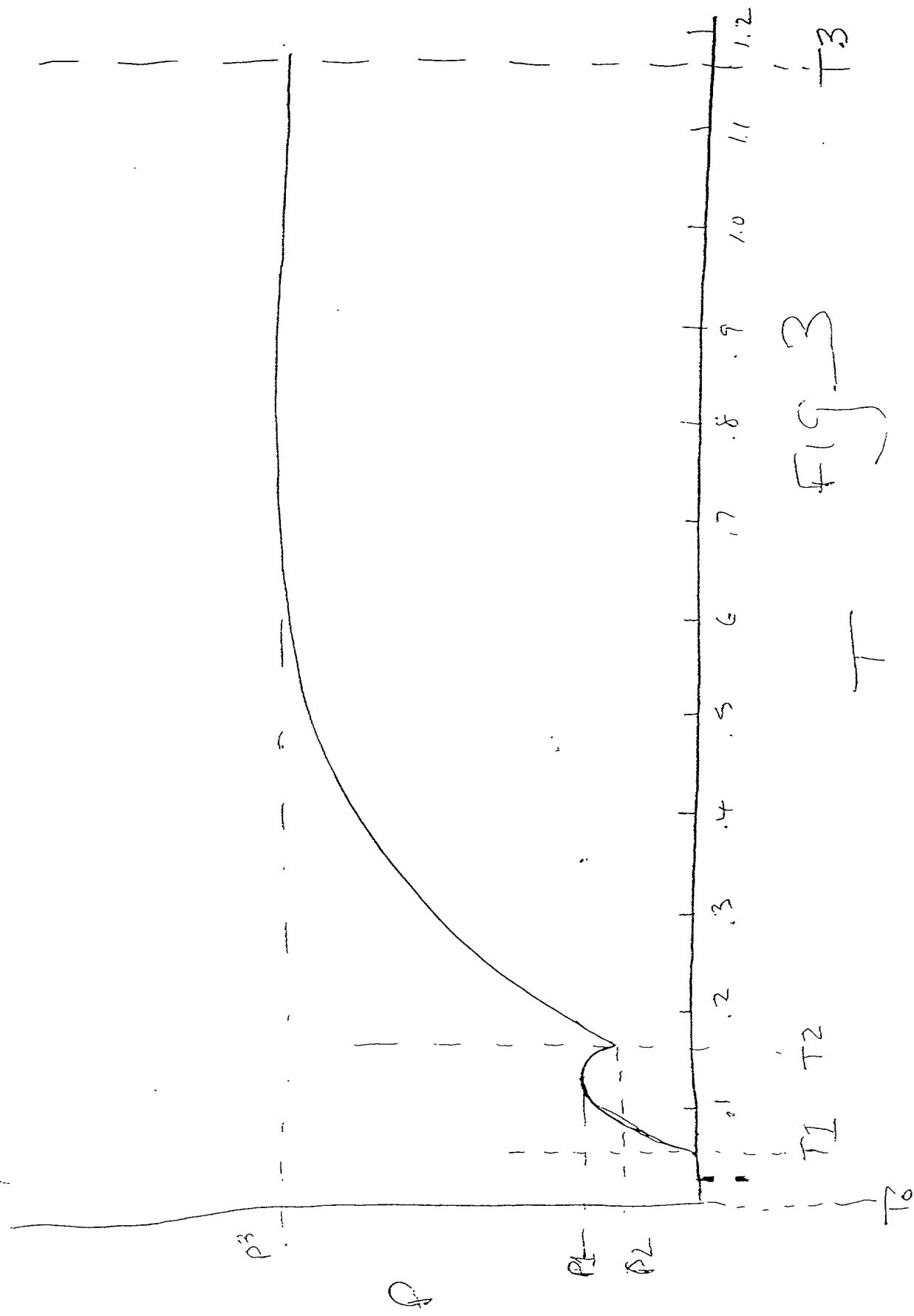
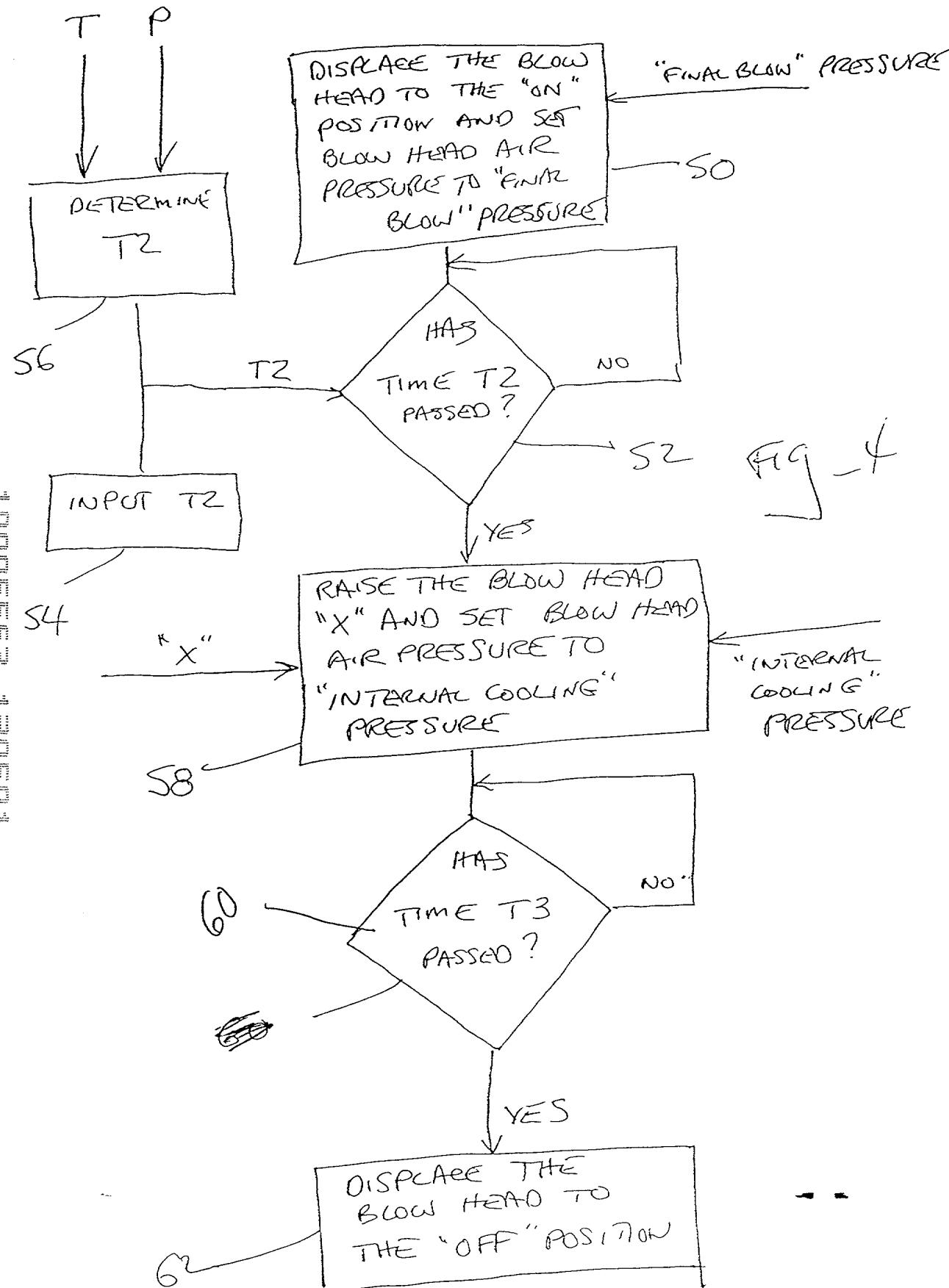
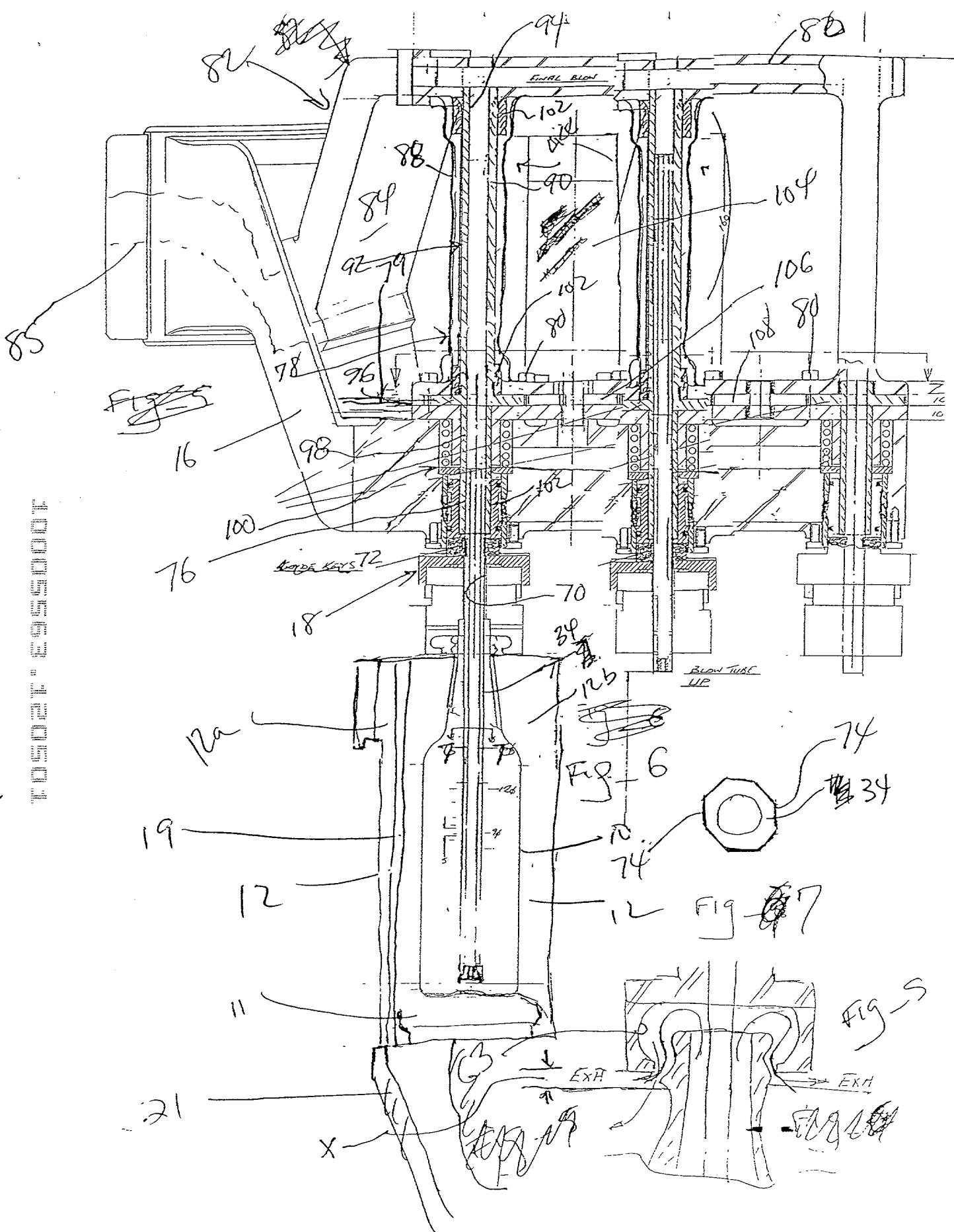


1.0005663 1.205104





1.00005563 - 1.205031



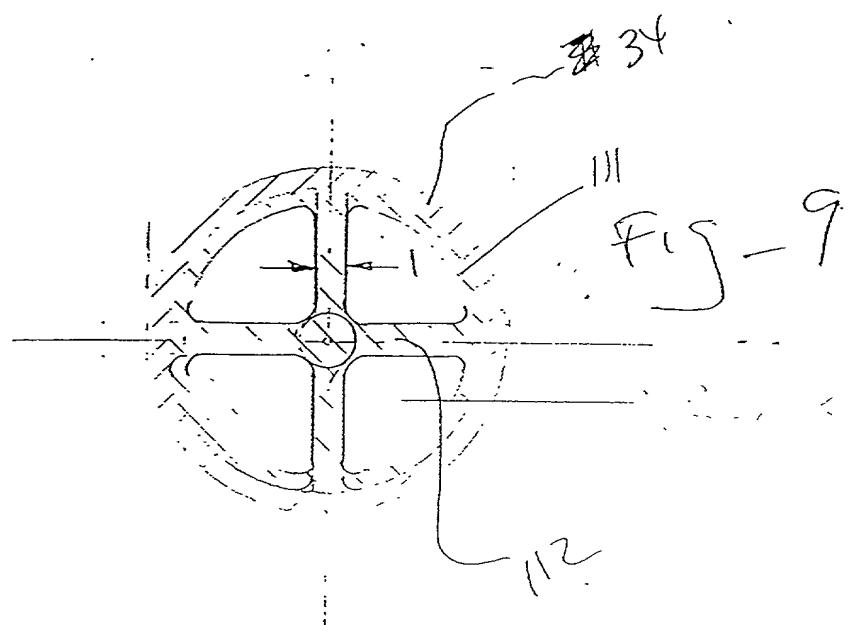
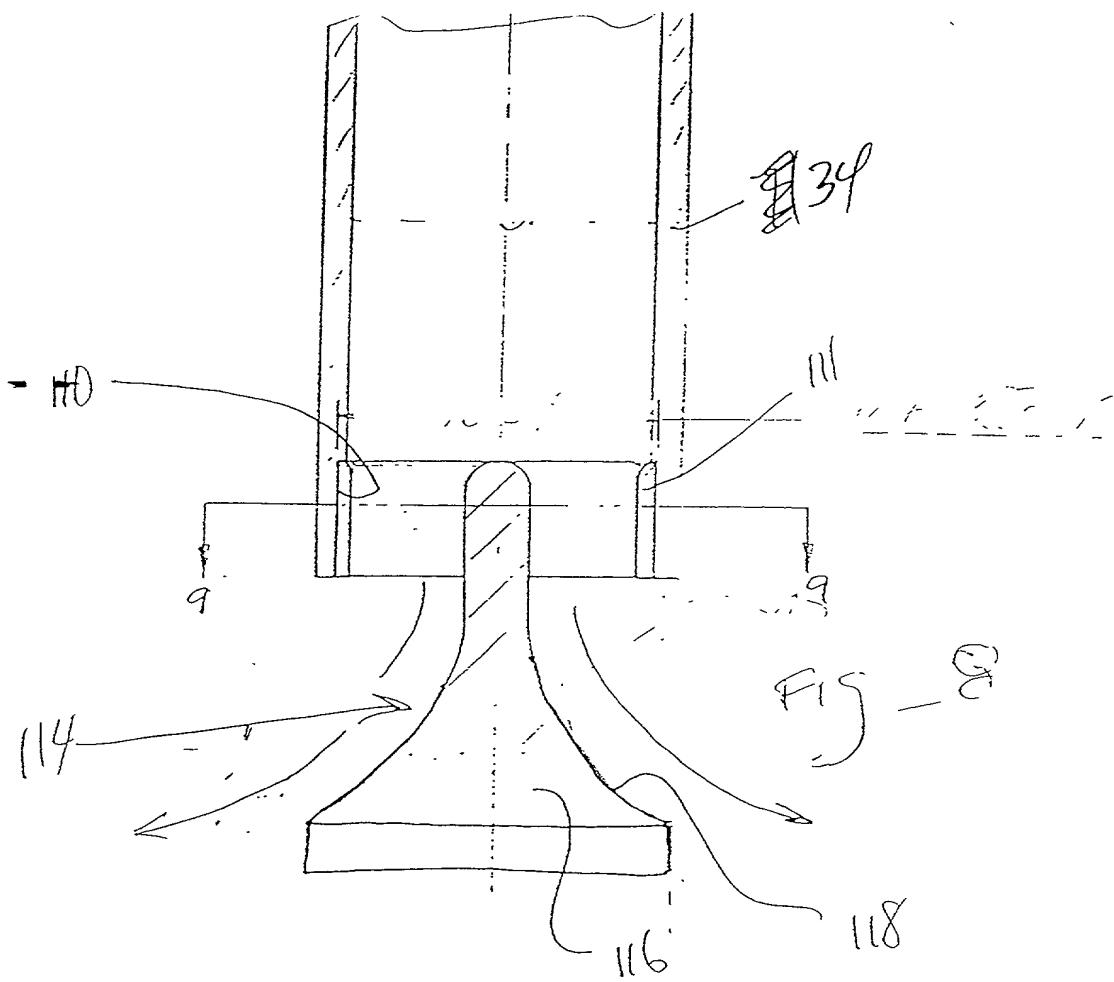


Fig - 10

Velocity

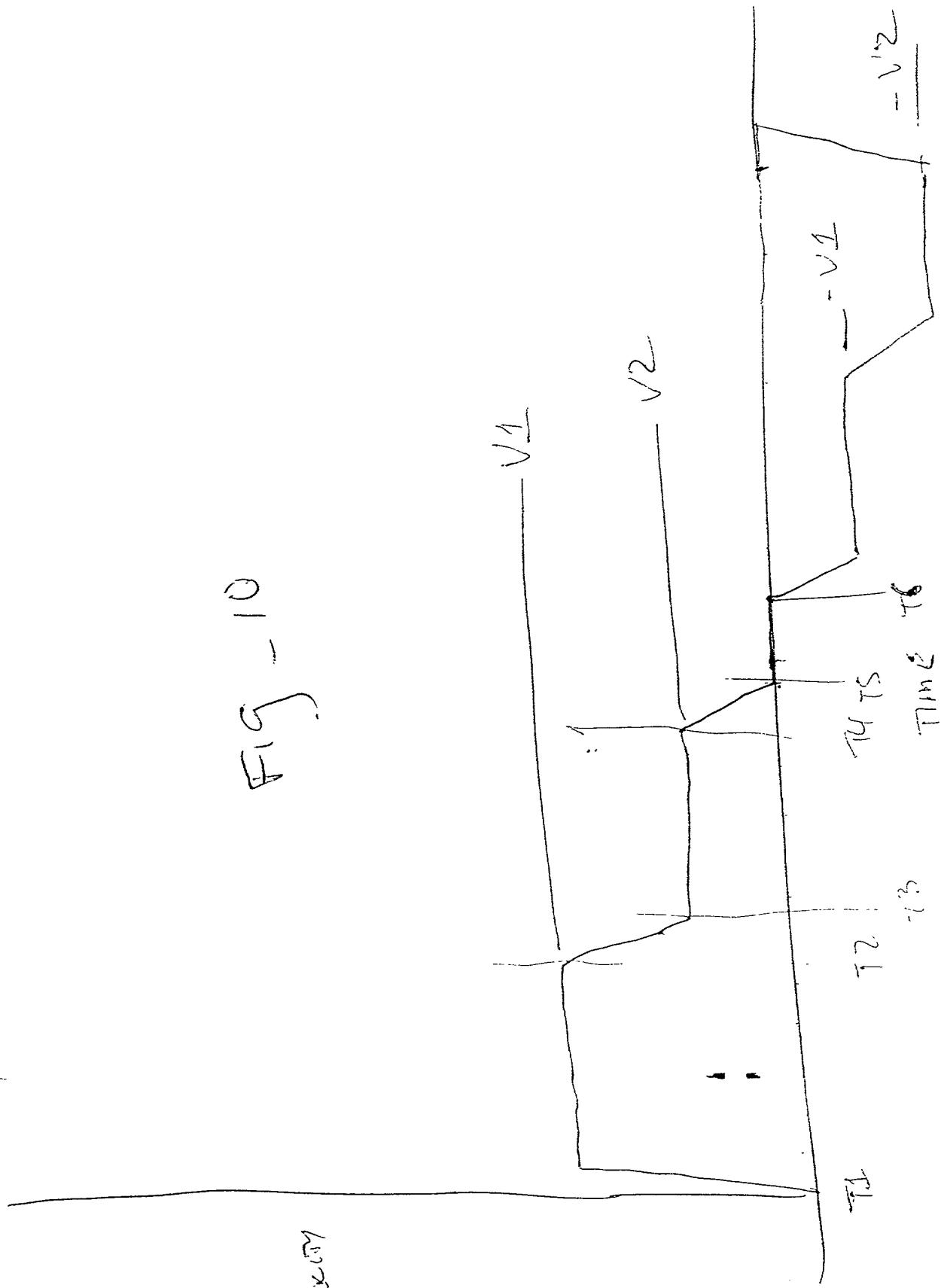
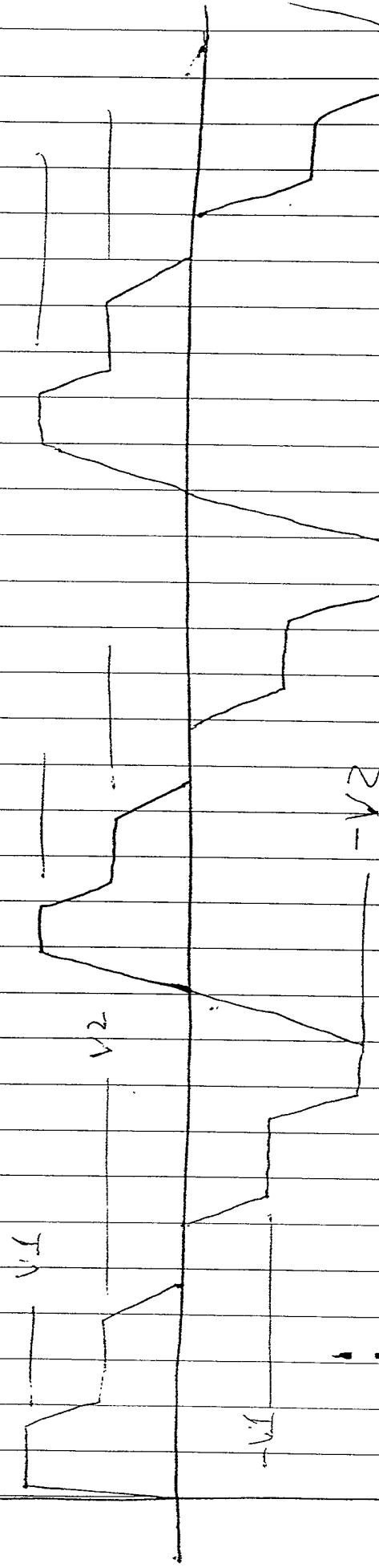
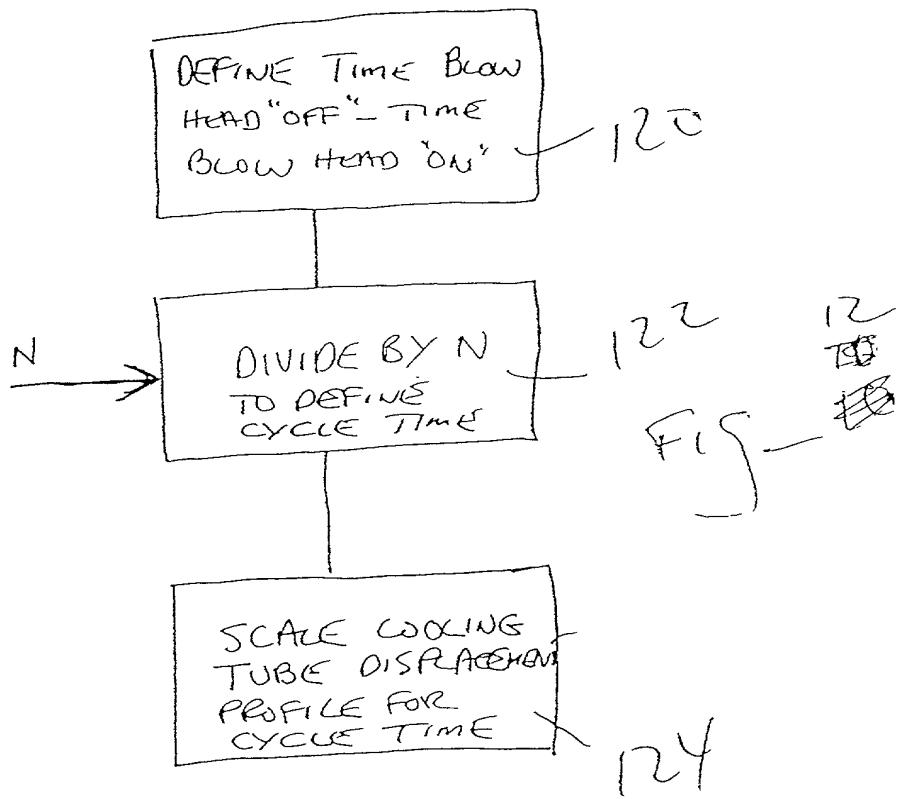
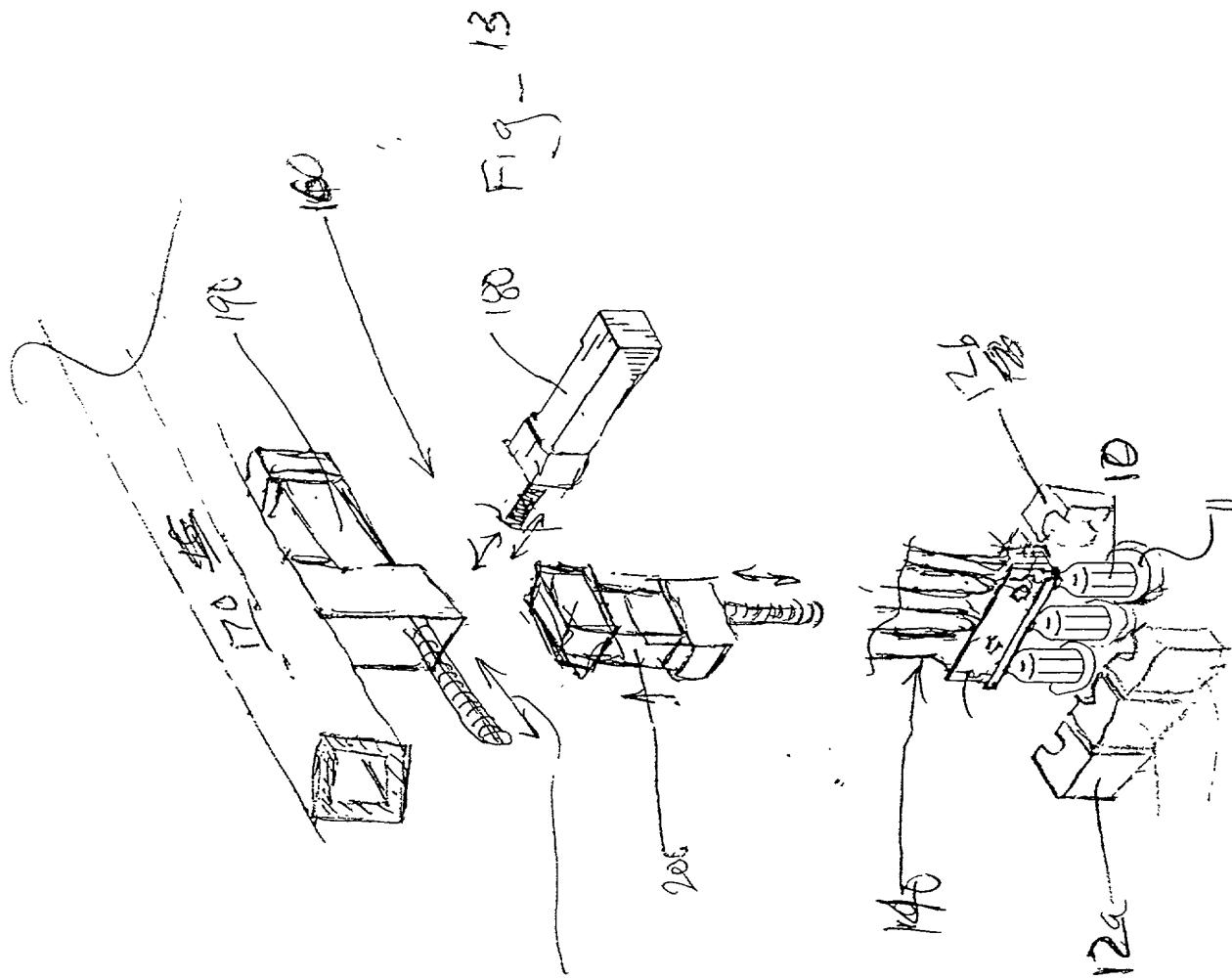


Fig. 11





1,000,000,000 3 120504



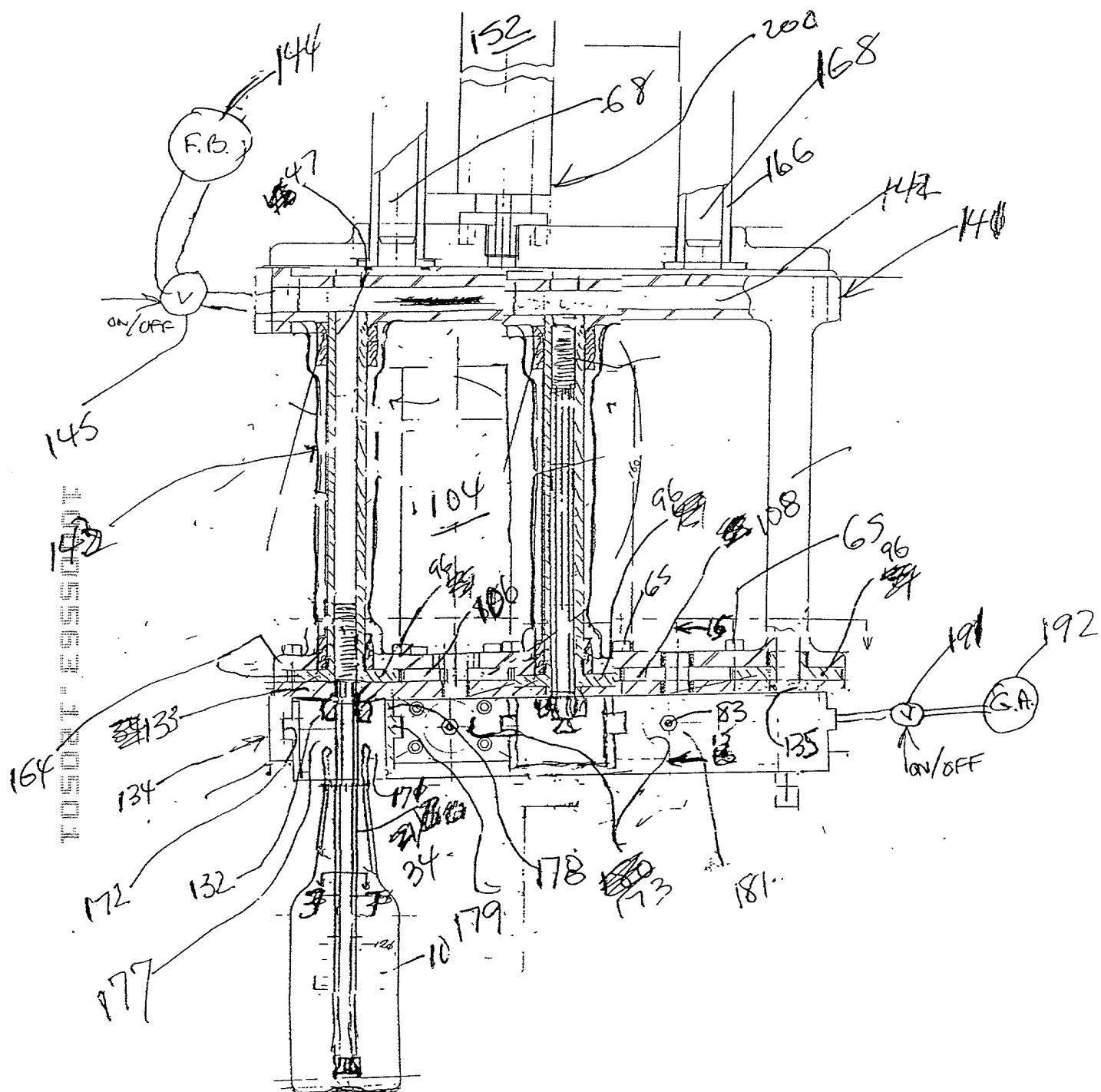
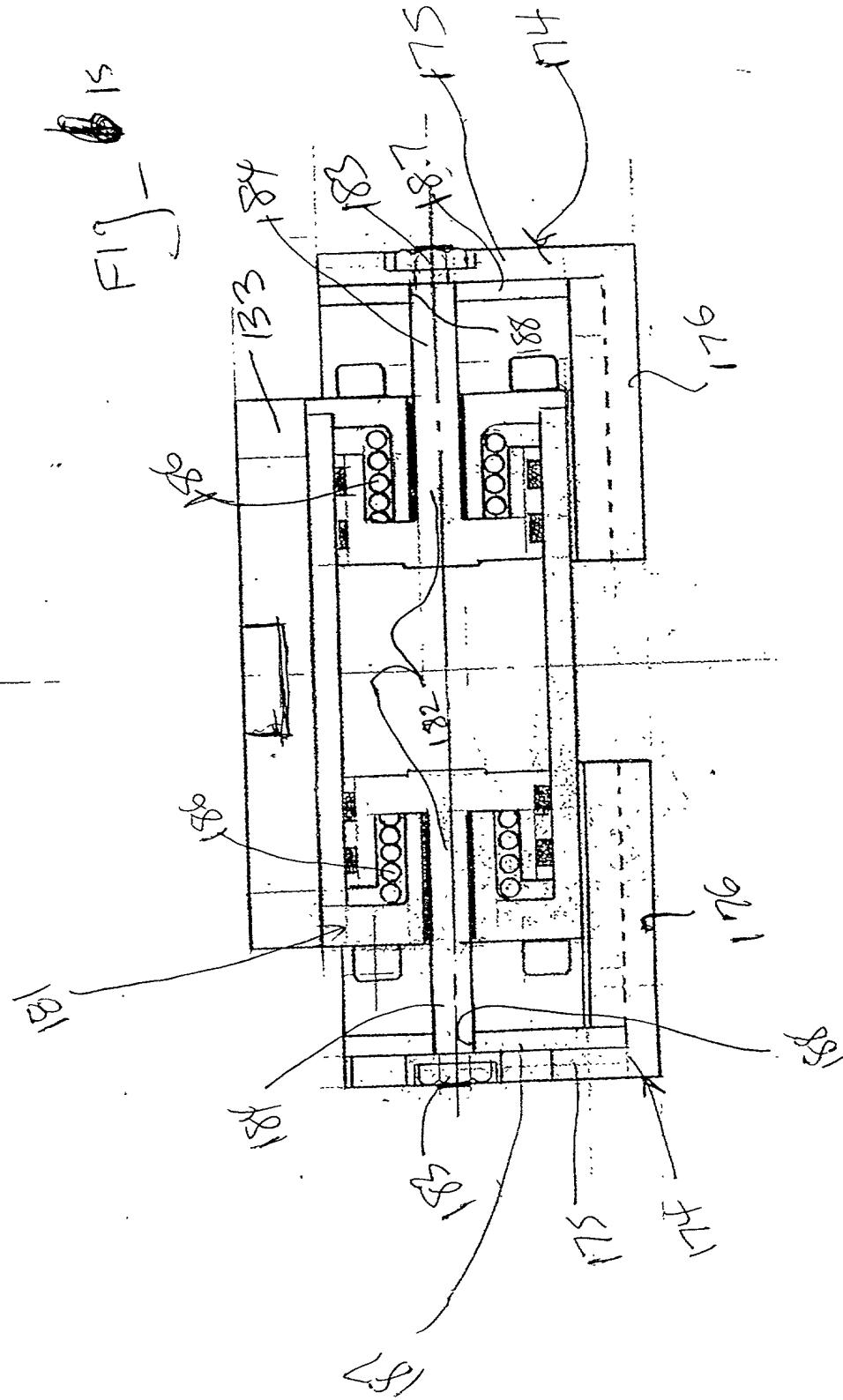
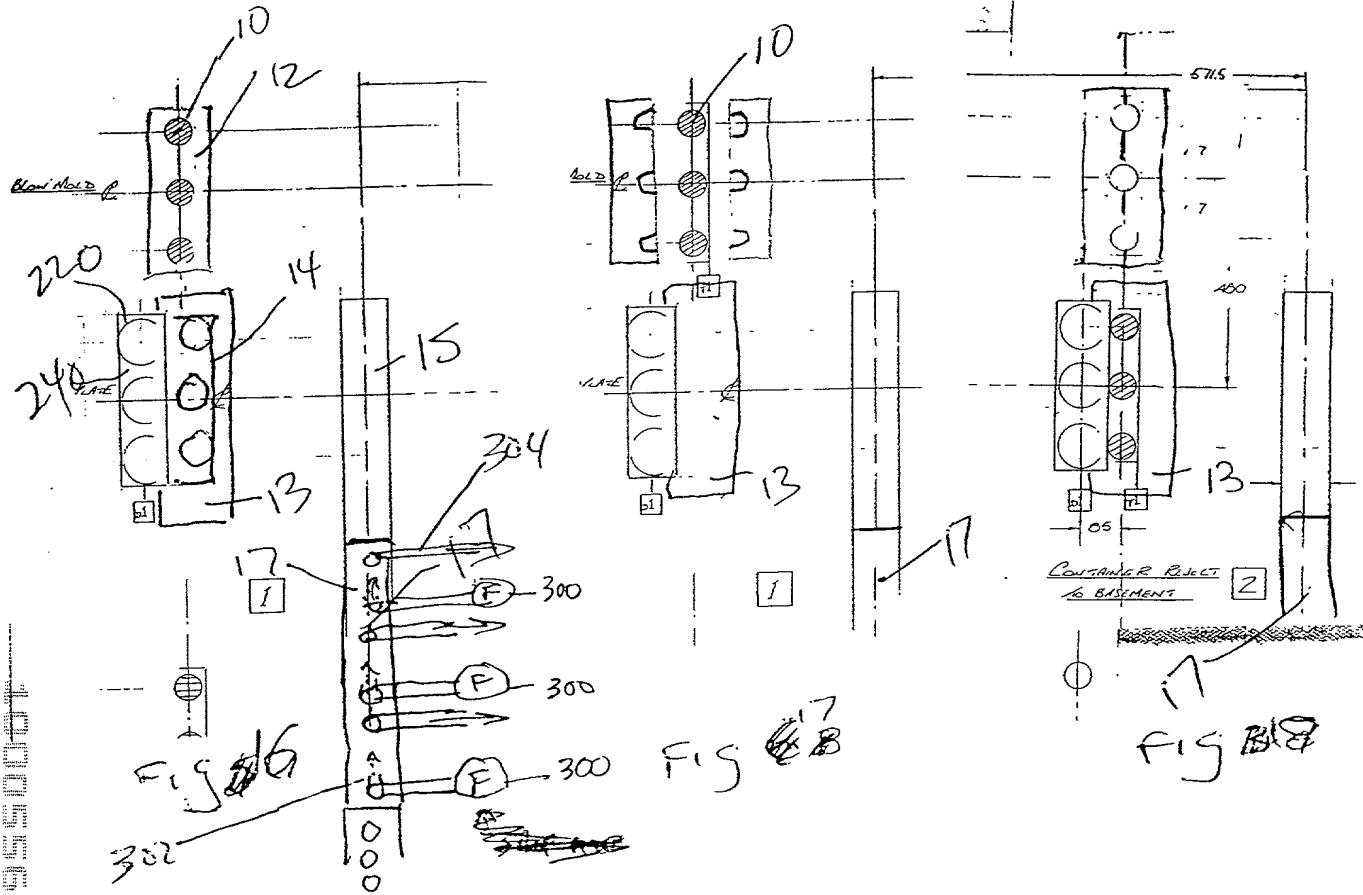


Fig - 4





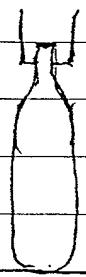
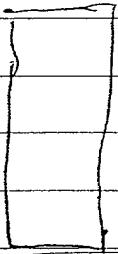
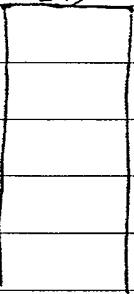


FIG #22



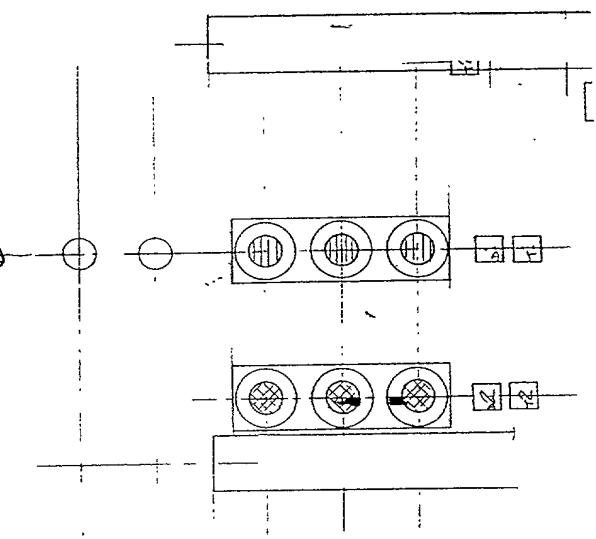
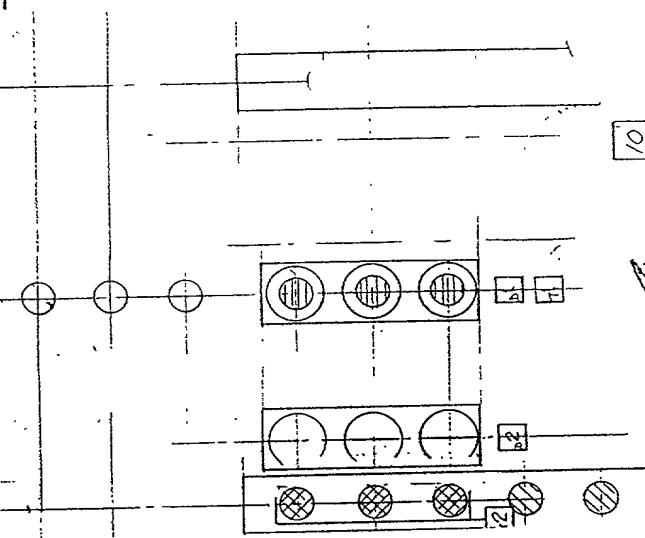
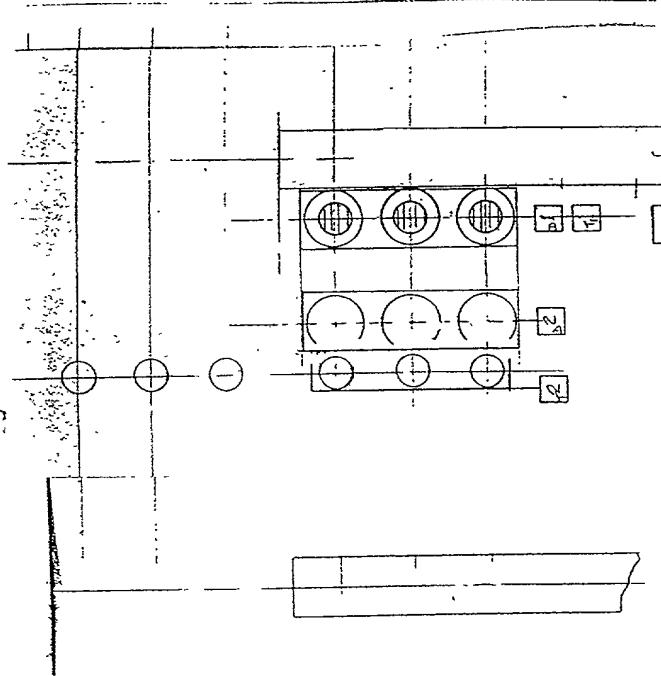
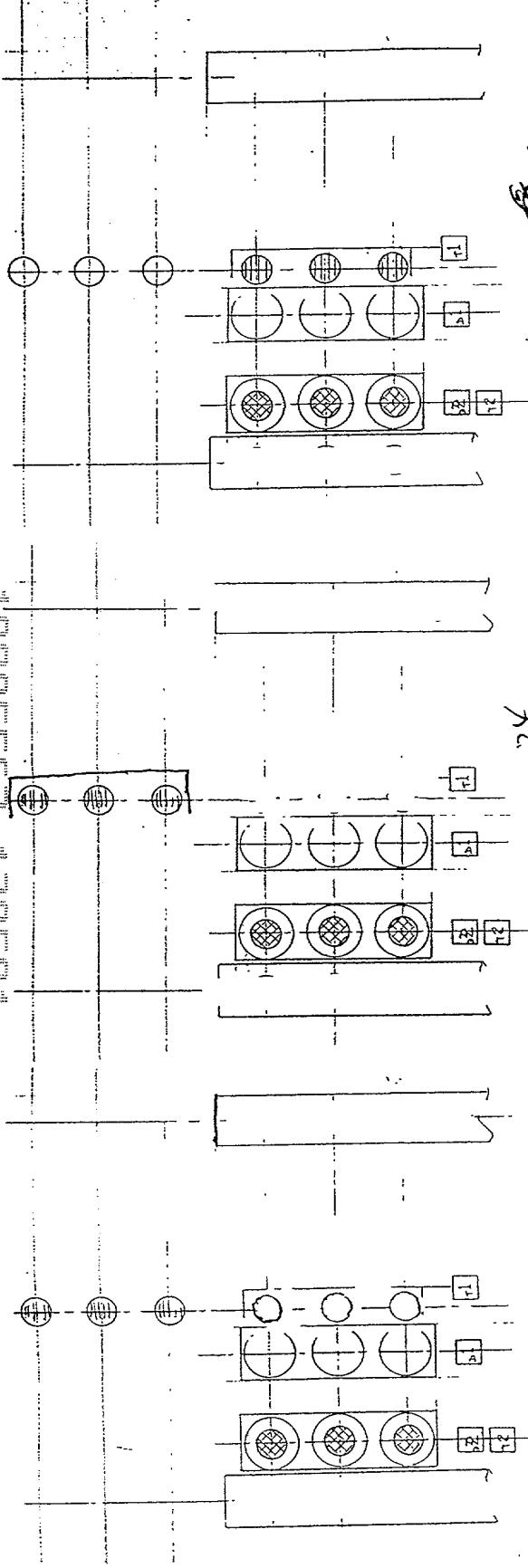
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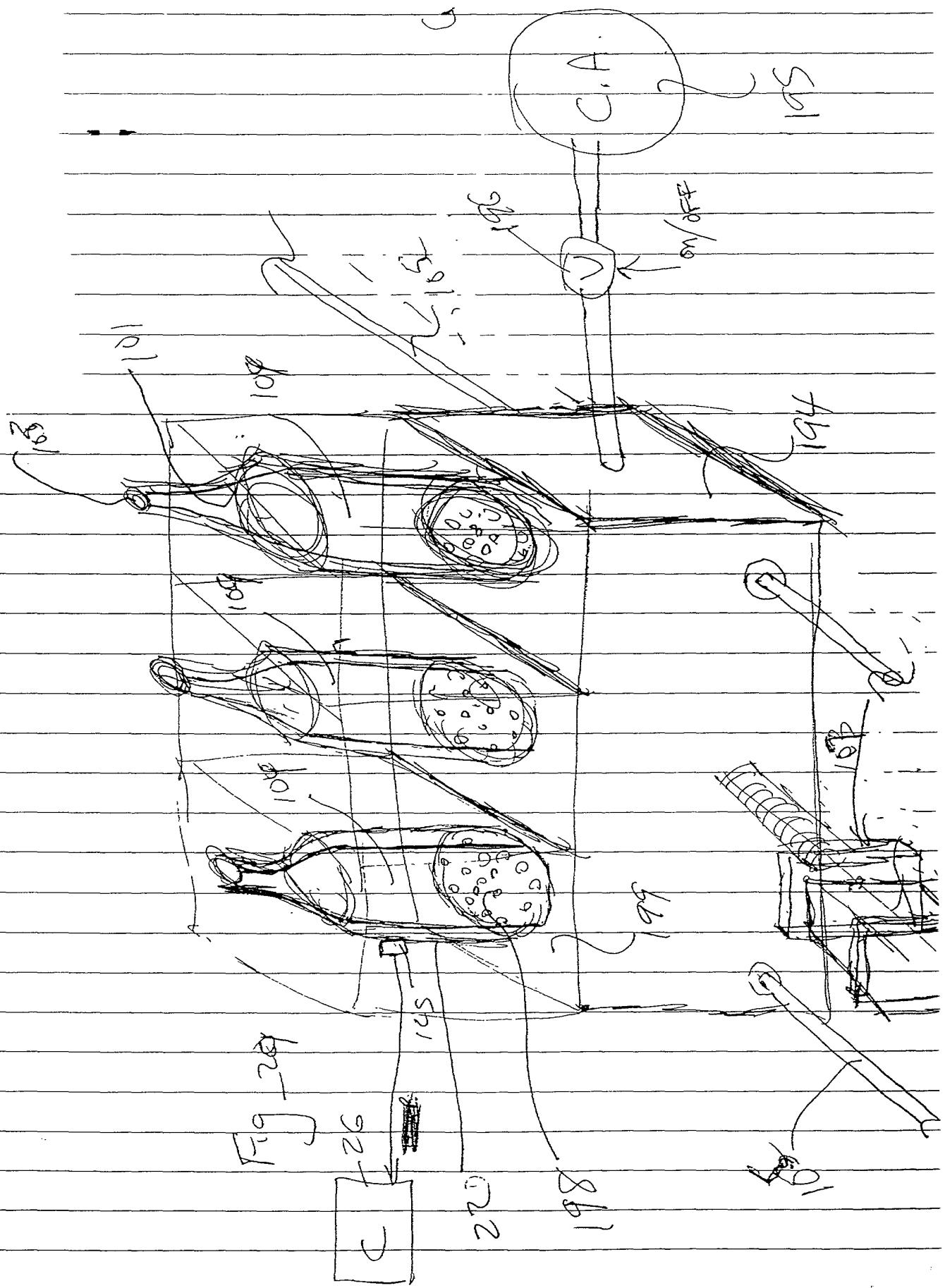
5-17

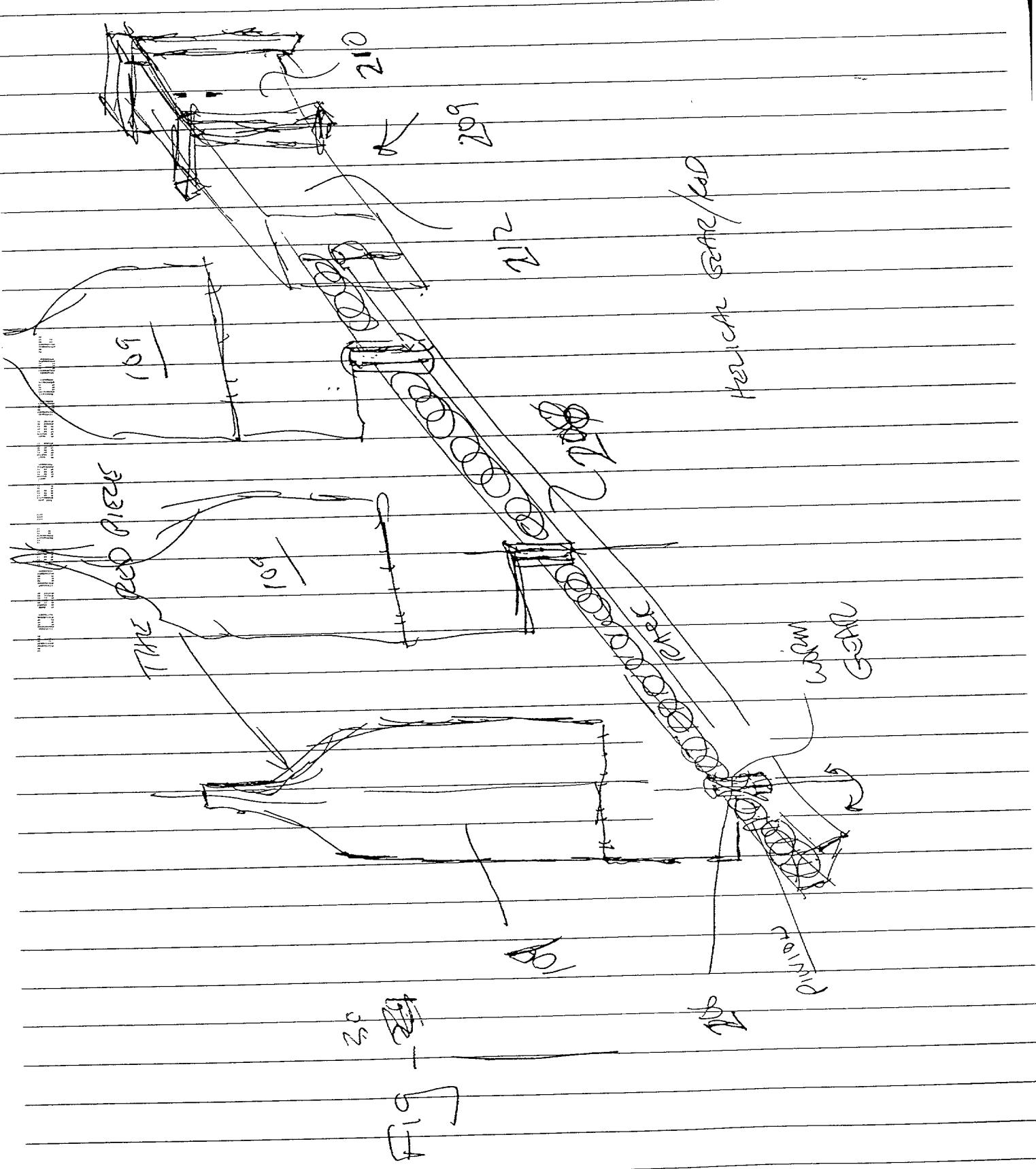
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5-17

5-17







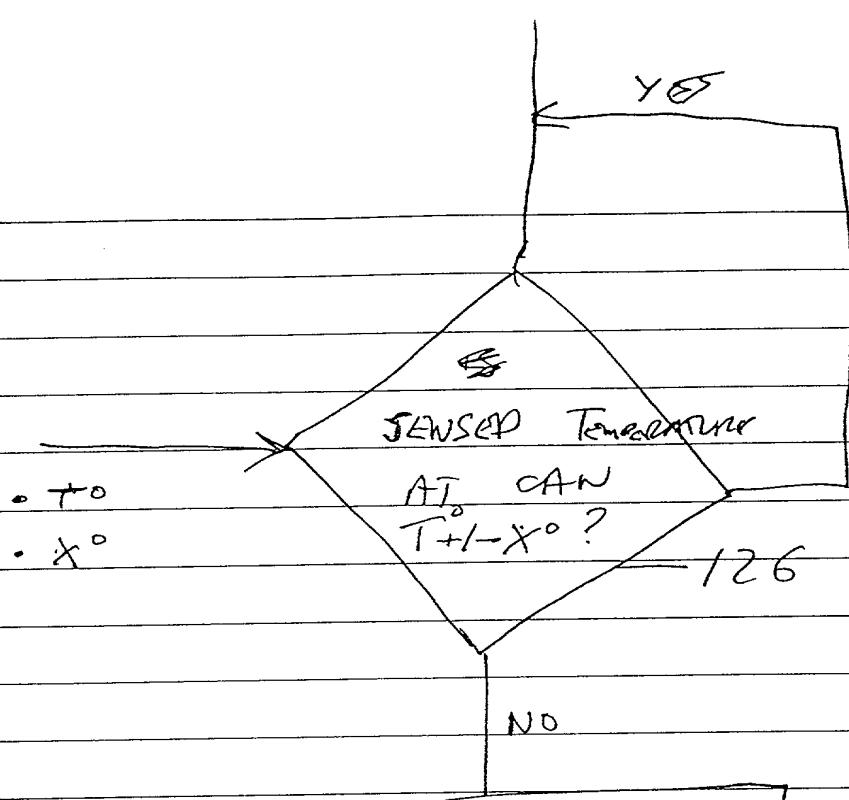


Fig - 31

THE
 REJECT BOTTLES

Fig - 31

THICKNESS
DECREASE

PERIOD

BUCKLING

ANNULUS POINT

DECAYING TUNNEL

TAKES A TURN
DOWN PRACTICE
11/12 mtrs 15 m

below
GROUT